

# Flow of Presentation

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# What is transparent concrete?

- Transparent concrete also called as translucent concrete or light transmitting concrete is achieved by replacing aggregates with transparent alternate materials.
- The bonding material in transparent concrete may be able to transmit light by using clear resins the concrete mix. Use of optical fibers and fine concrete also used as transparent concrete.
- Transparent concrete is produced by mixing 4% to 5% (by volume) optical fibers in the concrete mixture. This concrete has less weight compared to original concrete.
- The smart transparent concrete can be regarded as a “green” energy saving construction materials it is a promising technology for field applications in civil infrastructure.

# Application

- Illuminate Your Walls
- Get Creative with Design
- Transparent concrete blocks suitable for floors
- pavements and load-bearing walls
- In furniture for the decorative and aesthetic
- Light fixtures
- Light sidewalks at night
- Increasing visibility in dark subway stations
- Partitions wall and it can be used where the sunlight does not reach properly



Pavement illuminated



Transparent concrete panels

# Material used for transparent concrete

- The two basic material used for making transparent concrete :-

## 1. Fine concrete

**Cement:-** Ordinary port land cement is used for the preparation transparent concrete.

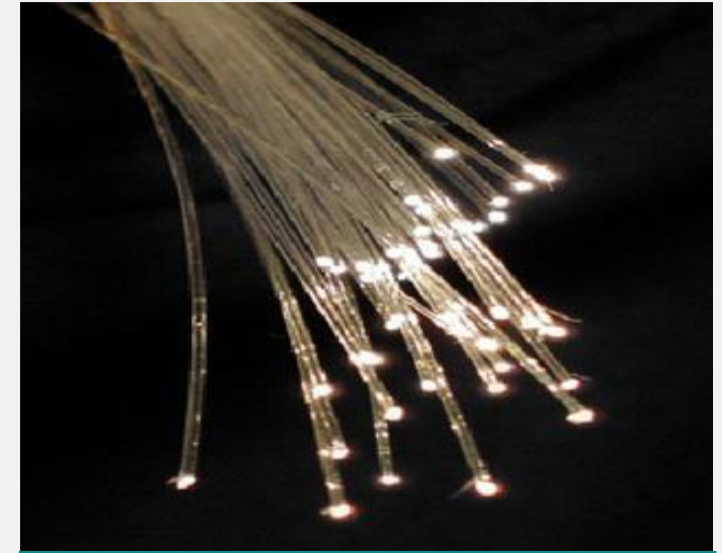
**Sand:-** Sand is naturally available material which is composed rock and mineral particles. Size of sand should pass through 1.18mm sieve. It should be free from impurities and organic matters.

**Water:-** The role of water is important because the water to cement ratio is the most critical factor in the concrete. It should be of drinking water quality. It should be free from all impurities.

# Material used for transparent concrete

## 2. Optical fiber

- Flexible, transparent fiber made up of glass or plastic. It transmits light between two ends of the fiber.
- Optical fiber transmits light so effectively that there is almost no loss of light conducted through the fibers. The thickness of optical fiber should be varied from  $2\ \mu\text{m}$  and  $2\ \text{mm}$  nearly equal to diameter of human hair.
- Concrete is produced by adding 4% to 5% optical fiber by volume in concrete mix.



Optical fiber

# Methodology

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1

Preparation of  
the mould

2

Optical fiber

3

Fixing the  
fibers

4

concreting

5

Removing the  
mould

6

Cutting and  
polishing

# Properties

| <b>Product</b>           | <b>Light Transmitting concrete</b> |
|--------------------------|------------------------------------|
| Form                     | Prefabricated blocks               |
| Ingredients              | 96% concrete, 4% optical fiber     |
| Density                  | 2100-2400Kg/m <sup>3</sup>         |
| Block size               | 150mmx150mm                        |
| Thickness                | 10-400mm                           |
| Color                    | White, Grey & Black                |
| Fiber Distribution       | Organic                            |
| Finished                 | Polished                           |
| Compressive Strength     | 50N/mm <sup>2</sup>                |
| Bending Tensile strength | 7N/mm <sup>2</sup>                 |

# Properties

## Other properties

- It permits the light, colors, shapes and outlines which are seen to through it.
- Water absorption capacity of this concrete is 0.35%.
- Maximum oxygen index of transparent concrete is 25%.
- Thermal conductivity is 0.21 W/m C°.
- Elastic limit of this concrete is greater than 60 MPa
- Having a Density from 2100 to 2400 kg/m<sup>3</sup>
- Young's Modulus ranges from 2750 MPa to 3450 Mpa



# Advantages

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- Energy saving can be done by utilization of transparent concrete in building.
- It has very good architectural properties for giving good aesthetical view to the building.
- We can use fewer lights in the house during daylight hours.
- Where light is not able to come properly at the place transparent concrete can be used.

# Conclusion

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- A architectural material called transparent concrete can be developed by adding optical fiber or large diameter glass fiber in the concrete mixture.
- The transparent concrete has good light guiding property.
- The transparent concrete not loses the strength parameter when compared to regular and also it has very vital property for the aesthetical point of view.

**Thank you**